

# Die-Cast Safety Interlock Switches



**LJS-A Series** | Solid die-cast safety interlock switches.






- UL/CSA/CE markings
- ⊖ Forced contact-opening mechanism (N.C. contact only)
- Superior IP67 seal

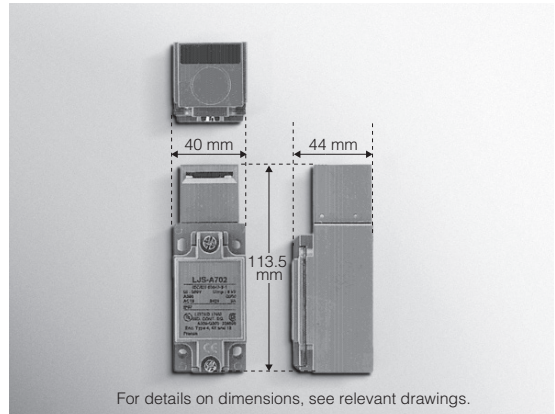
## ORDER GUIDE

### ● Body

Contact type	Catalog listing
N.C. x 1 + N.O. x 2	LJS-A502
N.C. x 2 + N.O. x 1	LJS-A702

### ● Tongued key

Shape	Catalog listing
Straight type 	LJS-Z01
Right angle type 	LJS-Z02
Adjustable type 	LJS-Z03

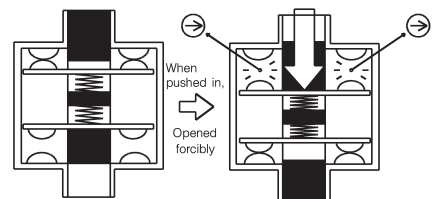


## INTERNAL SWITCH

The internal switch of the **LJS-A Series** has the N.C./N.O. electrically independent contact (Zb) structure.

Additionally, the contact forced open structure is used to forcibly open the contact (N.C. contact only) even if the contact is fused accidentally.

As the switch is pushed in, the contact is opened forcibly.



## PERFORMANCE

<b>Standards</b>	<b>Conformed standards</b>	Product related: IEC 60947-5-1Ⓢ, EN 60947-5-1Ⓢ Machine related: IEC 60204-1, EN 60204-1, EN 1088
	<b>Approved standards</b>	UL / CSA
<b>Structure</b>	<b>Protective structure</b>	IP67 (IEC 60529)
	<b>Electrical shock protection</b>	class I (IEC 60536)
	<b>Contamination degree of operating environment</b>	Contamination degree 3
<b>Electrical performance</b>	<b>Electrical rating</b>	See separate Table 1.
	<b>Rated energizing current (I<sub>th</sub>)</b>	10A
	<b>Short-circuit protective device</b>	Breaking fuse 10A type gG (gl)
	<b>Rated insulation voltage (U<sub>i</sub>)</b>	500V IEC 60947-1, 300V UL508
	<b>Conditional rated short-circuit current</b>	1,000A
	<b>Rated impulse withstanding voltage (U<sub>imp</sub>)</b>	6,000V
<b>Mechanical performance</b>	<b>Impact resistance</b>	100 m/s <sup>2</sup> (11 ms) IEC 60068-2-27
	<b>Vibration resistance</b>	50 m/s <sup>2</sup> (10 to 500 Hz) IEC 60068-2-6
	<b>Minimum operating speed</b>	0.01 m/s
	<b>Maximum operating speed</b>	0.5 m/s
<b>Life</b>	<b>Mechanical life</b>	1,000,000 operations or more
	<b>Electrical life</b>	500,000 operations or more
<b>Environmental conditions</b>	<b>Operating temperature range</b>	-25 to +70°C (No freezing allowed.)
	<b>Storage temperature range</b>	-40 to +70°C
	<b>Operating humidity range</b>	85%RH or less
<b>Recommended tightening torque</b>	<b>Body</b>	5 to 6 N-m (M5 hexagon socket head cap bolt)
	<b>Cover</b>	2.7 to 3.0 N-m (M5 flat fillister head screw) 1.3 to 1.7 N-m (M4 flat fillister head screw)
	<b>Terminal</b>	0.8 N-m (M3 binding machine screw)

● Table 1. Electrical rating

AC-15: A300 (U<sub>e</sub>=240V, I<sub>e</sub>=3A or U<sub>e</sub>=120V, I<sub>e</sub>=6A)  
DC-13: Q300 (U<sub>e</sub>=250V, I<sub>e</sub>=0.27A or U<sub>e</sub>=125V, I<sub>e</sub>=0.55A)

Category used AC-15: Solenoid load  
DC-13: Solenoid load

U<sub>e</sub>: Rated operating voltage  
I<sub>e</sub>: Rated operating current

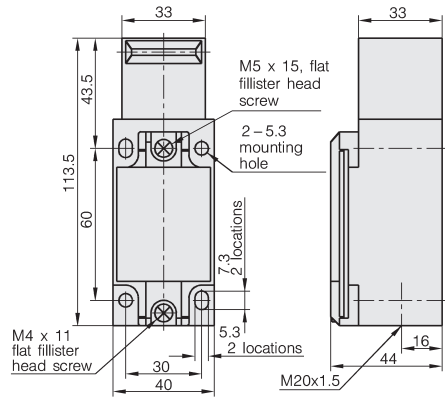
## CONTACT OPERATION

Catalog listing	LJS-A502	LJS-A702
<p>           ■ : Contact close            □ : Contact open            ▨ : Transient state         </p>		
Circuit diagram		

● **Body**

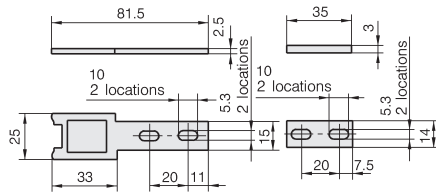
LJS-A□02

<b>Tongued key removal strength</b>	20 N
<b>Forced opening force (Min.)</b>	20 N

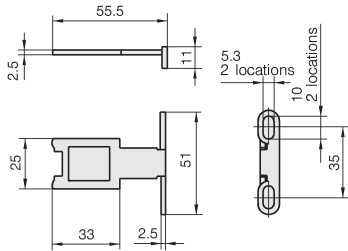


● **Tongued key**

LJS-Z01



LJS-Z02



LJS-Z03

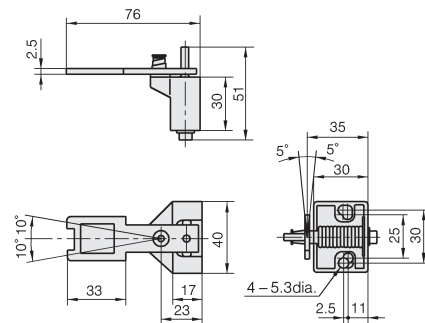
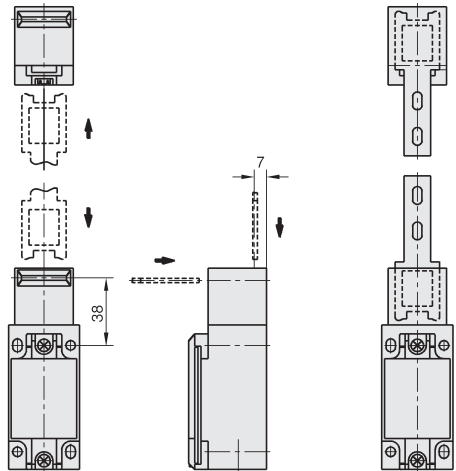


Diagram of tongued key position

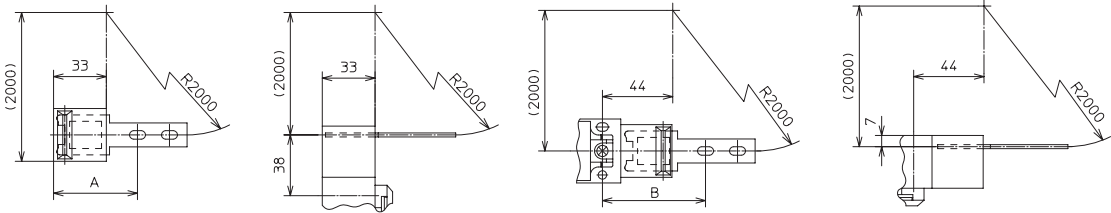
Diagram of tongued key insertion position



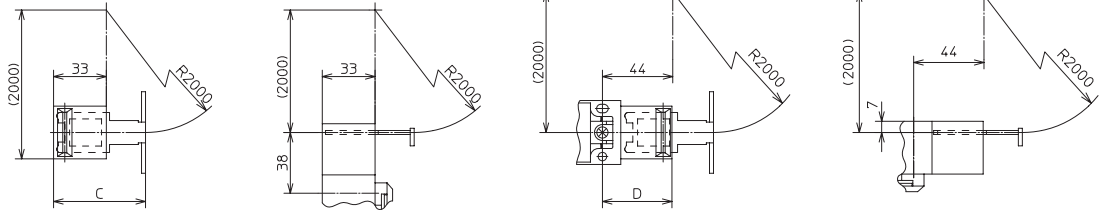
## ● Operating radius Required for operating key

(unit: mm)

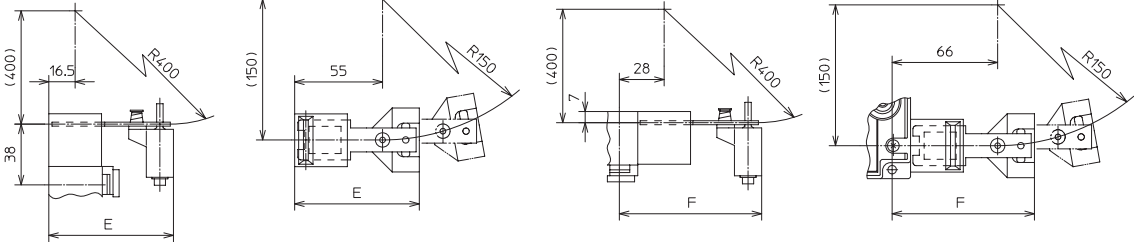
### LJS-Z01



### LJS-Z02



### LJS-Z03



Catalog listing	Dimension code	Adjustment	Lock position
LJS-Z01	A	53.5 to 55.0	57.0 ± 0.5
	B	64.5 to 66.0	68.0 ± 0.5
LJS-Z02	C	58.1 to 59.6	61.6 ± 0.5
	D	69.0 to 70.5	72.5 ± 0.5
LJS-Z03	E	79.0 to 80.5	82.5 ± 0.5
	F	89.0 to 91.5	93.5 ± 0.5

## HANDLING PRECAUTIONS

### 1. Mounting the switch

- Always tighten each part of the safety switch with the recommended tightening torque stated in the product specification. If any part is tightened excessively, this might cause damage to the screw and/or other parts. Additionally, insufficient tightening may lead to lowering of various characteristics, such as switch sealing ability.
- Regardless of the door type, do not use the safety switch for the door stopper.  
A mechanical door stopper is installed at the end of the door so that any excessive force is not applied to the safety switch.
- Do not apply any excessive impact to the safety switch by opening or closing the door carelessly. If any excessive impact is applied to the switch, this might cause the switch to malfunction.
- When the safety switch is operated in a place where a large amount of foreign matter or dust exists, appropriate measures, such as protective cover are taken to prevent foreign matter or dust from entering the safety switch through the tongued key insertion port. If a large amount of foreign matter or dust enters the safety switch, this may affect the mechanical part, resulting in malfunction.

- Do not use leads with silicone rubber insulation, or silicone filler, or grease or oil containing silicone. They can cause contacts to fail to conduct electricity.

### 2. Tongued key

- Do not use any tongued key other than that specified.  
Operation with a tongued key other than that specified might cause the switch to break.
- Mount the tongued key in a place where it is not in contact with the operator's body when opening or closing the door. Failure to do so might cause personal injury.